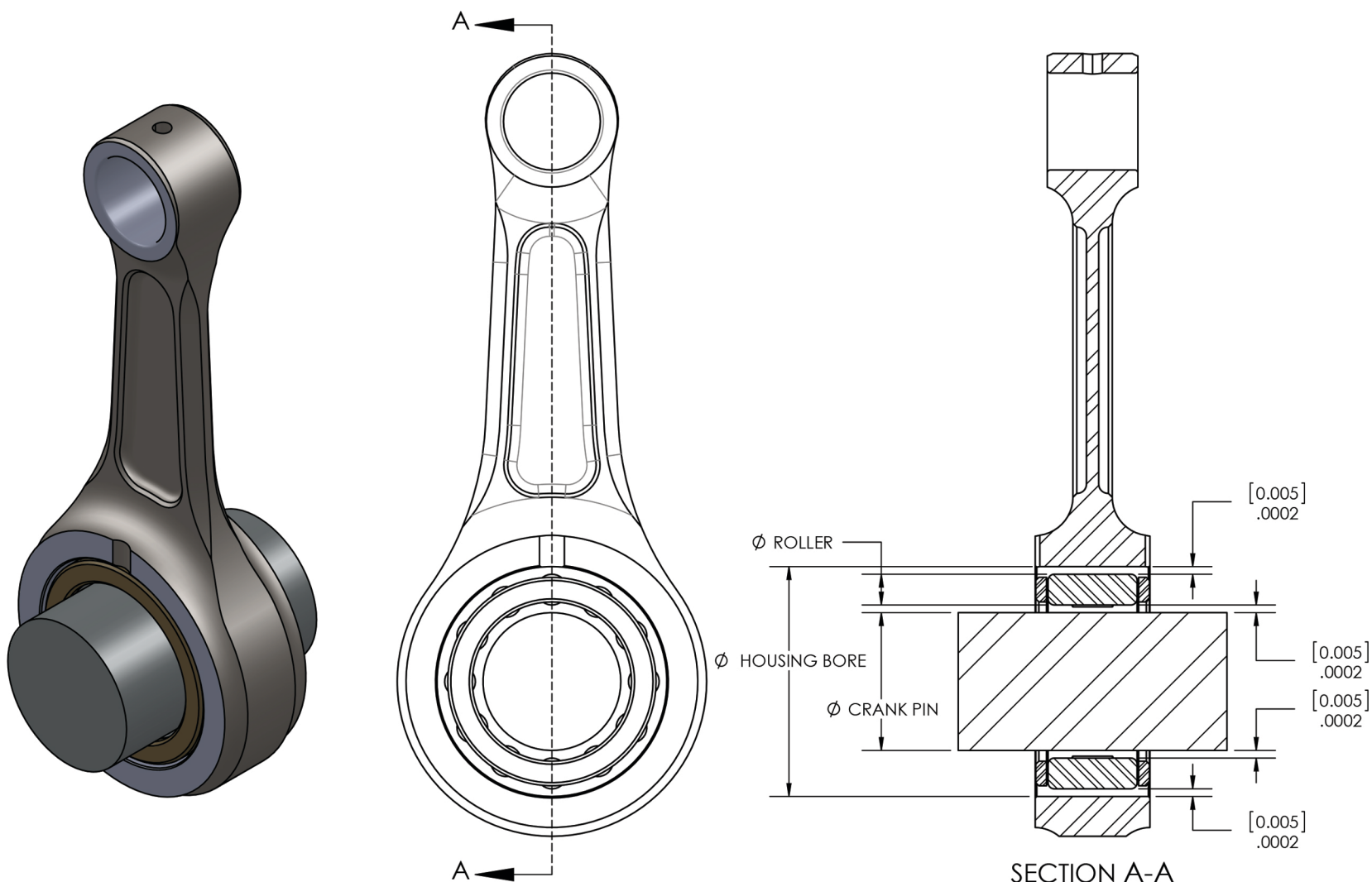




1902 McGaw Avenue
Irvine CA 92614
949.567.9000
949.567.9010 fax

General Roller Bearing Clearance Guidelines



$$\begin{aligned}\varnothing \text{ HOUSING BORE} &= \varnothing \text{ CRANK PIN} + (2 \times \varnothing \text{ ROLLER}) + 0.0008'' \\ \varnothing \text{ HOUSING BORE} &= \varnothing \text{ CRANK PIN} + (2 \times \varnothing \text{ ROLLER}) + 0.020 \text{ mm}\end{aligned}$$