

CUSTOMER INFORMATION	
CUSTOMER NAME:	
PO NUMBER:	
JOB NUMBER:	
DATE PRINTED:	10/9/2017
PART NUMBER:	S1010

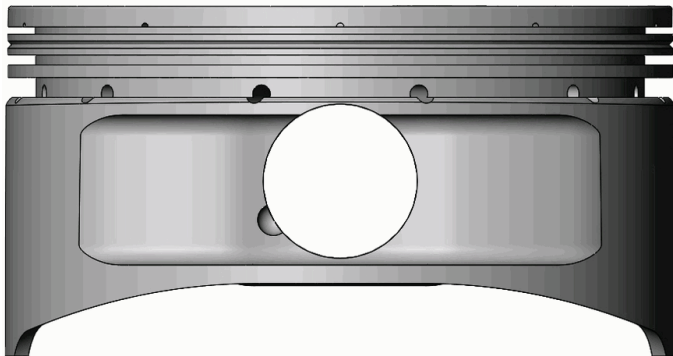


ENGINE SPECIFICATION			
MOTOR:	Chevrolet SB	HEAD:	461 SB Chevy
MOTOR SIZE:	350	COMP RATIO:	
BORE:	4.03	ROD LENGTH:	
STROKE:		HEAD CC:	
		BLOCK HEIGHT:	
		GASKET THK:	
		2 nd RING RADIAL:	
		EXT VALVE DIA:	
		DECK CLEARANCE:	
		OIL RING RADIAL:	

PISTON SPECIFICATION			
FORGING#:	4023XR	DISH/DEPTH:	
DOMES HEIGHT:	.000	PIN DIAMETER:	.927
DOMES VOLUME:	-1.27	CAM PROFILE:	CP22
TOP LAND VOL.:	-.55	PIN FIT TO:	.9275
		PISTON TO CYL CLEAR:	.0040
		PIN LENGTH:	2.500

RING DATA	GROOVE WIDTH		GROOVE DIAMETER	
	INCH	METRIC	INCH	METRIC
TOP RING	.0435	1.105	3.6650	93.091
2 ND RING	.0600	1.524	3.6580	92.913
OIL RING	.1190	3.023	3.6550	92.837

	INTAKE		EXHAUST	
	INCH	METRIC	INCH	METRIC
POCKET DEPTH	-.1850	-4.699	SP	SP
POCKET ANGLE	23°		23°	
POCKET DIA.	2.1250	53.975	1.7000	43.180



COATINGS:	
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PISTON WEIGHT:	331
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COMPRESSION HEIGHT:	1.050	CENTER OF PIN TO DECK
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TURN DIA:	4.0260
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GAUGE POINT:	.500	INCHES UP FROM BOTTOM OF SKIRT
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