

CUSTOMER INFORMATION

CUSTOMER NAME:

PO NUMBER:

JOB NUMBER:

DATE PRINTED: **10/9/2017**

PART NUMBER: **S1011**

**NO IMAGE
AVAILABLE**

ENGINE SPECIFICATION

MOTOR:	Chevrolet SB	HEAD:	461 SB Chevy	COMP RATIO:		ROD LENGTH:	
MOTOR SIZE:	350	HEAD CC:		BLOCK HEIGHT:		TOP RING RADIAL:	
BORE:	4.035	INT VALVE DIA:		GASKET THK:		2 nd RING RADIAL:	
STROKE:		EXT VALVE DIA:		DECK CLEARANCE:		OIL RING RADIAL:	

PISTON SPECIFICATION

FORGING#:	4023XR	DISH/DEPTH:		PIN DIAMETER:	.927
DOMES HEIGHT:	.000	CAM PROFILE:	CP22	PIN FIT TO:	.9275
DOMES VOLUME:		TOP LAND VOL.:		PISTON TO CYL CLEAR:	.0040
				PIN LENGTH:	2.500

RING DATA	GROOVE WIDTH		GROOVE DIAMETER	
	INCH	METRIC	INCH	METRIC
TOP RING	.0435	1.105	3.6710	93.243
2 ND RING	.0600	1.524	3.6630	93.040
OIL RING	.1190	3.023	3.6600	92.964

	INTAKE		EXHAUST	
	INCH	METRIC	INCH	METRIC
POCKET DEPTH	-.1850	-4.699	SP	SP
POCKET ANGLE	23°		23°	
POCKET DIA.	2.1250	53.975	1.7000	43.180

**NO IMAGE
AVAILABLE**

COATINGS:	
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PISTON WEIGHT:	334
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COMPRESSION HEIGHT:	1.050	CENTER OF PIN TO DECK
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TURN DIA:	4.0310
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GAUGE POINT:	.500	INCHES UP FROM BOTTOM OF SKIRT
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